

Codix 923 / 924

Preset counters, electronic

LCD preset counters

Multifunctional – pulse, frequency, time – 1...6 presets (AC+DC)



The multifunction preset counters Codix 923 / 924 can be used universally. These preset pulse counters, tachometers or preset timers with up to 6 presets can solve a wide variety of control and monitoring tasks in every application.

With their two-line display in 4 different versions the counters are very easy to read and simple to programme using the clearly laidout decade keys. Complex control tasks can be carried out using a batch count or total count function.













Temperature

range



DIN front bezel















Supply voltage



Position





meter HRA

Totalizer

Multifunctional

2x6 LCDs LCD display



Position

display





Multifunctional

- · Counter, tachometer and timer in one device.
- · Can be used a preset counter, batch counter, totalizer or position display with tracking preset.
- Presets: 923: 1, 924: 2, 924-4: 4, 924-6: 6.
- · Relay or optocoupler outputs.
- · Many different count modes for pulse inputs, time and frequency.
- · Scalable input using multiplication and division factor
- Set value.
- · Averaging, start delay (tachometer).
- Step or tracking presets (eliminate the need for reprogramming of the pre-signal).
- Multi-range supply voltage.

Fast and user-friendly

- · Direct input of the presets via the front keys or via the Teach-In input.
- · Fast installation thanks to plug-in screw terminals.
- · Max. count frequency 65 kHz.
- Simultaneous display of the actual and of the preset value, or of the actual value and of the batch / totalizing counter.
- Annunciators for the displayed preset and for the output
- · 3 predefined parameter settings.
- Direct entry into the programming.
- Minimal installation depth.
- · 4-stage RESET modes.
- · 3-stage key lockout.
- Multicolor display for improved differentiation.

Order code 00 **a** Number of presets Supply voltage Delivery specification Stock types 3 = 1 preset $0 = 100 \dots 240 \text{ V AC, } \pm 10 \%$ · Preset counter 6.923.0100.000 6.924.0100.000 $2 = 24 \text{ V AC}, \pm 10 \%$ 4 = 2, 4 or 6 presets6.923.0100.300 6.924.0100.300 Mounting clip 3 = 10 ... 30 V DC · 8 pin screw terminal 6 923 0101 000 6.924.0101.000 **1** Output 6.923.0101.300 6.924.0101.300 · 7 pin screw terminal 0 = relays• Input trigger level 6.923.0102.000 6.924.0102.000 · Operating instructions $1 = \text{optocouplers (only } \mathbf{a} = 4)^{2}$ 0 = standard level (HTL) 6.923.0102.300 6.924.0102.300 A = 4 ... 30 V DC level 1) 6.923.0103.000 6.924.0103.000 **G** LCD options 6.924.0103.300 6.923.0103.300 O 0 = no backlighting Version 6.924.0100.00C 1 = green backlighting 1) 0 = standard 923/924 6 924 0100 30C 2 = LED look, negative, red backlighting 1) B = 6 optocoupler outputs 2) 6.924.0113.00B 6.924.0113.30B 3 = multicolor, negative 924-6 (only **b** = 1) red/green backlighting = 4 relay outputs 2) Additional inputs, outputs or 924-4 (only **(b)** = 0) interface types on request

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Sealing cover 6008302 grey 6008303 black Alternatively only in conjuction with adapter front bezel 60 x 75 mm T008860 Transparent cover 6008143 lockable 6008153 key lockable 6008153 key lockable

		Type / size	Description		Order no.	suitable gasket
Adapter front bezel		55 x 55 mm [2.17 x 2.17]	for cut-out 50 x 50 mm [1.97 x 1.97"] or ø 50,5 mm [1.99"] to cut-out 45 x 45 mm [1.77 x 1.77"]	grey black	T008170 T008171	N511017
		55 x 55 mm [2.17 x 2.17]	for cut-out 50 x 50 mm [1.97 x 1.97"] to cut-out 45 x 45 mm [1.77 x 1.77"]	black	T008853	N511004
		60 x 75 mm [2.36 x 2.95]	for cut-out 50 x 50 mm [1.97 x 1.97"] to cut-out 45 x 45 mm [1.77 x 1.77"]	black	T008860	N511020
		72 x 72 mm [2.83 x 2.83]	for cut-out 68 x 68 mm [2.68 x 2.68"] to cut-out 45 x 45 mm [1.77 x 1.77"]	grey black Mating clip	T008176 T008177 T009420	N511016
	0	ø 72 mm [2.83]	for cut-out ø 60 mm [2.36"] to cut-out 45 x 45 mm [1.77 x 1.77"]	black	N510226	-
Sealing cover IP65	6	К2	only in conjuction with adapter front bezel 60 x 75 mm T008860	transparent / grey transparent / black	G008302 G008303	-
Transparent cover IP65		2 Dv (mounted on bezel)	cover lockable, for cut-out 50 x 50 [1.97 x 1.97], only in conjuction with adapter front bezel 60 x 75 mm T008860	transparent / black	G008143	-
		2 Dvs (mounted on bezel)	cover key lockable, for cut-out 50 x 50 [1.97 x 1.97], only in conjuction with adapter front bezel 60 x 75 mm T008860	transparent / black	G008153	-
Mounting frame	123055	cut-out 50 x 50 mm [2.36 x 2.36]	for snap-on mounting on 35 mm [1.38"] top-hat DIN rail	chromated	G300003	
Screw terminal (replacement part)			1 8, pitch 3.81 9 15 (for 923 / 924), pitch 5.08 9 15 (for 924-4 / 924-6), pitch 5.08 16 20 (for 924-4 / 924-6), pitch 3.81	8-pin 7-pin 7-pin 5-pin	N100498 N100548u002 N100400u002 N100399u002	

incl. in delivery



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Technical data

General technical data		
Display		2 line 2 x 6 digits LCD display
	standard	positive green with optional backlighting
	LED look	negative red backlighting
	multicolor	upper line negative, red backlighting
		lower line negative, red or green
		backlighting
		(programmable)
Operating temperature		-20 °C +65 °C [-4 °F +149 °F]
		(non-condensing)
Storage temperature		-25 °C +75 °C [-13 °F +167 °F]
Relative humidity		93 % (non-condensing)
at +40 °C [+104 °F]		
Altitude		up to 2000 m [6562']

Mechanical characteristics		
Protection	IP65 (front side)	
Weight	approx. 125 g [4.41 oz]	

Electrical characte	ristics	
Sensor supply voltage	AC (50/60 Hz)	100 240 V AC, ±10 %, max. 15 VA
		24 V AC ±10 %, max. 6 VA
	DC	10 30 V, max. 5.5 W
External fuse protection	n 100 240 V AC	T 0.1 A
	24 V AC	T 0.315 A
	10 30 V DC	T 0.2 A
Data retention		> 10 years, EEPROM
Input modes	pulse counters:	Count direction (cnt.dir),
		Difference (up.dn),
		Addition A+B (up.up),
		phase discriminator x1,
		x2, x4 (quad, quad x2, quad x4),
		Ratio (A/B),
		Ratio in % ((A-B)/A x100%)
	frequency meter:	A, A-B, A+B quad,
		A/B, (A-B)/A x 100 %
	timer:	4 Start modes: FrErun,
		Auto, InpA.InpB., InpB.InpB.
Sensor supply voltage	AC supply	24 V DC ±15 %, 80 mA
	DC supply	max. 80 mA,
		external supply voltage is
		connected through
Device safety	designed to	EN 61010-1, EN 61010-2-201
•	protection class	2
	application area	pollution level 2
		•

Approvals	
UL compliant in accordance with	File no. E128604
CE compliant in accordance with	
EMC Directive	2014/30/EU
RoHS Directive	2011/65/EU
Low Voltage Directive	2014/35/EU
UKCA compliant in accordance with	
EMC Regulations	S.I. 2016/1091
RoHS Regulations	S.I. 2012/3032
Low Voltage Regulations	S.I. 2016/1101

Inputs			
Count inputs			A and B
Polarity of the inputs			programmable for all inputs in common NPN/PNP
Input resistance			5 kΩ
Count frequency	pulse co tacho	ounters meters	max. 55 kHz max. 65 kHz (details see manual) can be damped to 30 Hz (mechanical contacts)
Control / Reset input			MPI, Lock, Gate, Reset
Min pulse duration of signal and control inputs			10 ms / 1 ms
Switching levels with AC supply	HTL level: 4 30 V DC:	LOW HIGH LOW HIGH	0 4 V DC 12 30 V DC 0 2 V DC 3.5 30 V DC
Switching levels with DC supply	HTL level: 4 30 V DC:	LOW HIGH LOW HIGH	0 0.2 x U _B 0.6 x U _B 30 V DC 0 2 V DC 3.5 30 V DC
Pulse shape			variable, Schmitt-Trigger characteristics

Outputs					
Outputs relay version (1 changeover contact with	Outputs relay version (1 changeover contact with 923)				
Switching voltage	max. 250 V AC / 110 V DC				
Switching current	max. 3 A AC/DC min. 30 mA DC				
Switching capacity	max. 750 VA / 90 W				
Output 1 (Relay closing contact, programmab normally closed (NC))	le as normally open (NO) or				
Mech. service life (switching cycles)	2 x 10 ⁷				
N° of switching cycles at 3 A / 250 V AC	1 x 10 ⁵				
N° of switching cycles at 3 A / 30 V DC	1 x 10 ⁵				
Output 2 (Relay with changeover contact)					
Mech. service life (switching cycles)	2 x 10 ⁷				
N° of switching cycles at 3 Å / 250 V AC	5 x 10 ⁴				
N° of switching cycles at 3 A / 30 V DC	5 x 10 ⁴				
Outputs optocoupler version Output 1 and 2 (npn optocoupler)					
switching power	30 V DC / 10 mA				
U_{CESAT} at IC = 10 mA	max. 2.0 V				
U_{CESAT} at IC = 5 mA	max. 0.4 V				
Reaction time of the outputs relay	approx. 13 ms				
(pulse / time) optocoupler	approx. 1 ms				
	Details see instruction manual				
Response time of the frequency meter	100/600 ms details see instruction manual				



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Codix 924-4 and 924-6

The preset counters 924-4 and 924-6 vary from the standard counters 923 and 924 as follows:

- Relay version: 924-4, 4 presets, 2 additional relays
- Optocoupler version: 924-6: 6 presets, 4 additional optocoupler outputs
- No tracking presets
- Presets 1 and 4 affect the batch or total counter

- Presets 2, 3, 5 and 6 (Type: 924-6) or presets 2 and 3 (Type 924-4) affect the main counter
- Preset 2 is the main preset; it triggers the automatic reset
- Preset 2 is likewise the main preset for all further counting modes (the other presets are pre-signals)

Output 3	
Relay with closing contact (programmable as normal	ally closed NC or normally open NO)
Switching voltage	max. 125 V AC / 110 V DC
Switching current	max. 1 A AC / 1 A DC
	min. 1 mA AC/DC
Switching capacity	max. 62.5 VA / 30 W
Mech. service life (switching cycles)	5 x 10 ⁷
N° of switching cycles at 0.5 A / 125 V AC	1 x 10 ⁵
N° of switching cycles at 1 A / 30 V DC	1 x 10 ⁵
Output 4	
Relay with changeover contact	
Switching voltage	max. 125 V AC / 110 V DC
Switching current	max. 1 A AC / 1 A DC
·	min. 1 mA AC/DC
Switching capacity	max. 62.5 VA / 30 W
Mech. service life (switching cycles)	5 x 10 ⁷
N° of switching cycles at 1 A / 110 V AC	1x10 ⁵
N° of switching cycles at 1 A / 30 V DC	1x10 ⁵
Reaction time of the outputs, Relay	< 7 ms
	(only impulse and time counter)
Max. count frequency	50 kHz
Operating temperature	-20 °C +55 °C
	[-4 °F +131 °F]

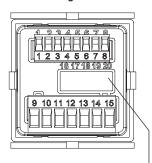
Additional technical data Codix 924-6			
Output 1 6			
NPN optocouplers			
Switching capacity	30 V DC / 10 mA		
U_{CESAT} at $IC = 10 \text{ mA}$	max. 2.0 V		
U_{CESAT} at $IC = 5 \text{ mA}$	max. 0.4 V		
output 3, 4, 5 and 6 with common emitter			
Reaction time of the outputs, optocouplers			
(only impulse and time counter)			
Add/Sub/	< 1 ms		
with auto repeat	< 1 ms		
A/B; (A-B)/A	< 23 ms		
Max. count frequency	50 kHz		

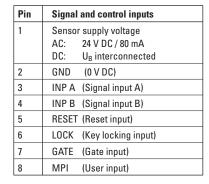


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Terminal assignment





Pin	Version with relays/optocouplers	
9	Relay contact C. / Collector	Output 1
10	Relay contact N.O. / Emitter	Output 1
11	Relay contact C. / Emitter	
12	Relay contact N.O. / not assigned	Output 2
13	Relay contact N.C. / Collector	_
14	AC: 24 V AC, 100 240 V AC, ±10 % N~ DC: 10 30 V DC	Supply
15	AC: 24 V AC, 100 240 V AC, ±10 % L~ DC: GND (0 VDC)	voltage

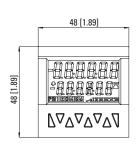


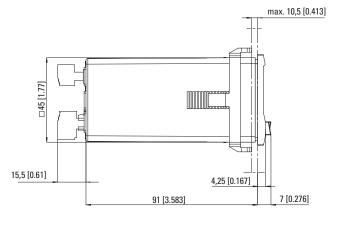
Pin	Additional connections 924-4	
16	Relay contact	N.C.4 output 4
17	Relay contact	C.4 output 4
18	Relay contact	N.O.4 output 4
19	Relay contact	N.O.3 output 3
20	Relay contact	C.3 output 3

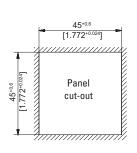
Pin	Additional connections 924-6		
16	Common-Emitter	output 3 to 6	
17	Collector 6	output 6	
18	Collector 5	output 5	
19	Collector 4	output 4	
20	Collector 3	output 3	

Dimensions

Dimensions in mm [inch]









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Pulse counter

Functions / count modes:

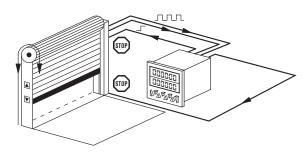
- · Count with direction mode
- Difference mode
- Quadrature mode quad/quad2/quad4
- Add, Sub, automatic reset
- 2-input adding mode A+B
- Ratio measurement A/B

- $\bullet~$ Percentage difference measurement (A-B)/A x 100 %
- Batch counting
- Totalizer (overall total)
- Multiplication and division factor (up to 99.9999)
- Set value
- Step or tracking preset

Application examples

CountDir + Add

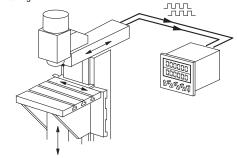
Roller shutter door with automatic shut-off



Quad + Add

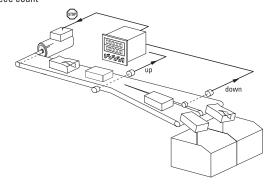
Running direction and position on milling machines,

Limit switch monitoring



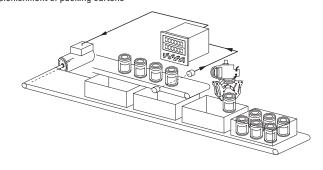
UpDown + Add

Automatic subtraction of faulty or reject parts from the total piece count



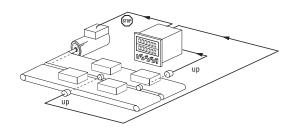
CountDir + Batch

Logging of piece numbers and packing units plus control of replenishment of packing cartons



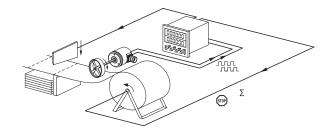
UpUp + Add

Adding up of two parallel or staggered production lines



Quad + Add tot

Cut-to-length with overall total count and control of the machine





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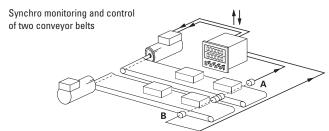
Codix 923 / 924

Frequency meter (tachometer)

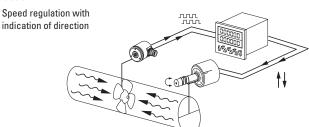
Functions / count modes:

- A B
- A + B
- A/B
- (A B) / A x 100 % (percentage display)
- · Quad (phase discriminator with recognition of direction)
- Averaging
- Start delay
- · 2nd tacho input
- Gate input
- Multiplication and division factor (up to 99.9999)

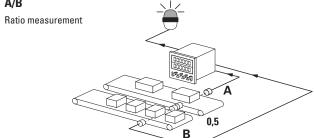
Application examples

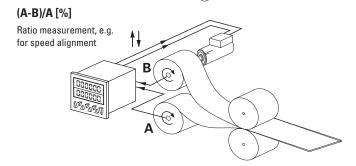


Quad









Time and Hours-run meter (timer)

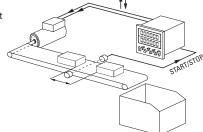
Functions / count modes:

- FrErun (control via gate input)
- Auto (start via reset, stop at preset)
- InpB.InpB (start with first edge at InpB., stop with second edge InpB.)
- InpA. InpB (start with InpA., stop with InpB.)
- Totalizer (overall total)
- Batch counting
- Set value
- Step or tracking preset

Application examples

InpB. InpB

Interval measurement

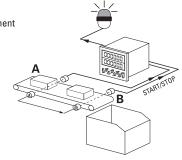


FrErun

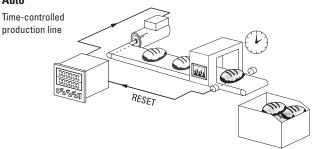
Measurement of overall time from switching on the conveyor belt till switching off

InpA. InpB

Run-time measurement



Auto





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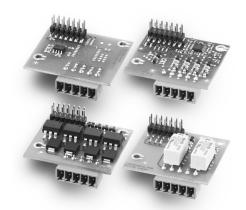
Expandable hardware

Expandable on request via modules:

- · 4 additional inputs
- Or 4 additional optocoupler outputs
- Or 2 additional relay outputs
- Or RS232/485 communications interfaces

Application examples

- · Limit switch monitoring
- · Special functions/PLC function
- Initiation of fixed program sequences
- Control of several processes
- Special protocols
- · Print commands for logging



Customizable software

Individual customization of software to your application.

For example:

- · Separate inputs for total counter and preset counter
- Separate scaling of input A and B
- Programmable measuring period for the tachometer
- Measurement of rotary speeds based on time
- Processing time, measurement of time based on frequency
- With the Multicolor version, the display color changes when reaching the preset, or blinking display with all versions



